

## Bottom Loading Arm Datasheet

### GENERAL

Client			
Contact person		E-mail	
Project location			
Project phase	<input type="checkbox"/> Budget	<input type="checkbox"/> FEED Study	<input type="checkbox"/> Tender
Expected date of delivery			

### BOTTOM LOADING ARM DATA

Loading arm required for	<input type="checkbox"/> Road tanker <input type="checkbox"/> Rail wagon <input type="checkbox"/> Tank Container		
Quantity / Model			
Size of product arm			
Lay-out	<input type="checkbox"/> Left-hand <input type="checkbox"/> Right-hand		
Support construction	<input type="checkbox"/> Stand post <input type="checkbox"/> Other _____		
Inlet flange	Product line	(please state type and size):	
	Vapour return line	(please state type and size):	
Tanker connection	<input type="checkbox"/> Side filling <input type="checkbox"/> Rear end filling <input type="checkbox"/> Both		
	Product line	<input type="checkbox"/> Flange (please state type and size):	
		<input type="checkbox"/> Coupler (please state type and size):	
	Vapour return line	<input type="checkbox"/> Flange (please state type and size):	
		<input type="checkbox"/> Coupler (please state type and size):	
Piping material			
Seal material	<input type="checkbox"/> PTFE <input type="checkbox"/> Viton <input type="checkbox"/> Others		
Balancing	<input type="checkbox"/> Spring cylinder <input type="checkbox"/> Counter weight		
Operation (loading and unloading)	<input type="checkbox"/> Loading <input type="checkbox"/> Unloading <input type="checkbox"/> Both		
Mode of operation	<input type="checkbox"/> Manual <input type="checkbox"/> Pneumatic <input type="checkbox"/> Hydraulic		
Vapour return line	<input type="checkbox"/> Yes (Diameter _____ <input type="checkbox"/> Hose <input type="checkbox"/> Rigid pipe) <input type="checkbox"/> No		
Surface treatment & painting	<input type="checkbox"/> Primer only		
	<input type="checkbox"/> Three-layer painting system RAL _____		
	<input type="checkbox"/> Pickling / Passivating of stainless steel		
Heating / Insulation	<input type="checkbox"/> Yes ( <input type="checkbox"/> Steam or oil tracing <input type="checkbox"/> Electrical tracing <input type="checkbox"/> Insulation) <input type="checkbox"/> No		
	If yes, Heated / Insulated: <input type="checkbox"/> Pipes <input type="checkbox"/> Elbows		

### PROCESS PARAMETERS

Product / Medium			
Operating pressure	bar	Design pressure	bar
Operating temperature	min/max °C	Design temperature	min/max °C
Density	Kg/m <sup>3</sup>	Viscosity	cp
Loading flow rate	m <sup>3</sup> /h	Unloading flow rate	m <sup>3</sup> /h
Area classification	<input type="checkbox"/> Safe <input type="checkbox"/> Hazardous: zone _____		

### INSPECTION & TESTING REQUIREMENTS

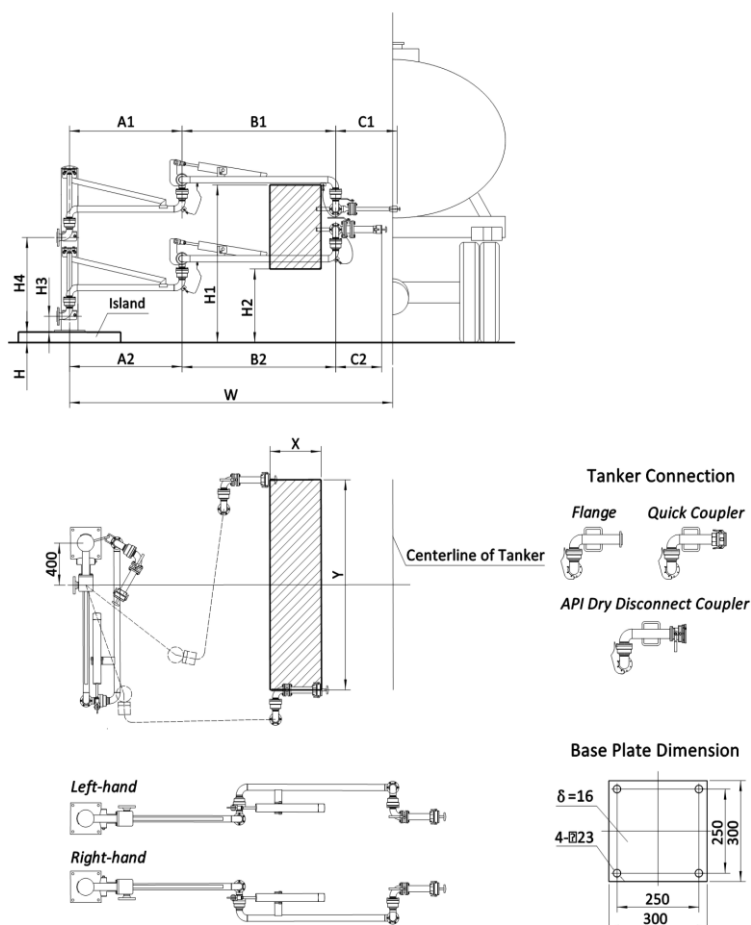
Radiography (Welding test)	<input type="checkbox"/> Yes ( <input type="checkbox"/> 10% <input type="checkbox"/> 100% <input type="checkbox"/> Other: _____%) <input type="checkbox"/> No
3rd Party Inspection	<input type="checkbox"/> Yes (Preferred class _____) <input type="checkbox"/> No

## DIMENSIONS OF INSTALLATION

	Island width	mm	
	Island length	mm	
H	Island elevation	mm	
W	Sandpost centerline to tanker centerline	mm	
H1	Max. Height of tanker inlet above ground	mm	
H2	Min. Height of tanker inlet above ground	mm	
H3	Height of inlet flange (product line) above island	mm	
H4	Height of inlet flange (vapour return line) above island	mm	
A1	Length of inboard arm (vapour return line)	mm	
B1	Length of outboard arm (vapour return line)	mm	
C1	Length of connecting pipe (vapour return line)	mm	
A2	Length of inboard arm (product line)	mm	
B2	Length of outboard arm (product line)	mm	
C2	Length of connecting pipe (product line)	mm	
X	Operating envelope (Max. width)	mm	
Y	Operating envelope (Max. length)	mm	

\* Please attach sketch/reference if available

\* In case other dimensions are required than our standard, please specify with additional information; we can design other loading arm dimension to meet customer preferred operating envelope.



## SENSORS, CONTROLS & ACCESSORIES

1	Vacuum breaker	<input type="checkbox"/> Yes	<input type="checkbox"/> No
2	Quick coupler	<input type="checkbox"/> Yes	<input type="checkbox"/> No
3	API dry disconnect coupler	<input type="checkbox"/> Yes	<input type="checkbox"/> No
4	Emergency breakaway coupler	<input type="checkbox"/> Yes	<input type="checkbox"/> No
5	Ball valve in outboard arm or connecting pipe	<input type="checkbox"/> Yes	<input type="checkbox"/> No
6	Drain and purge connections	<input type="checkbox"/> Yes	<input type="checkbox"/> No
7	Static grounding equipment	<input type="checkbox"/> Yes	<input type="checkbox"/> No
8	Parked position signal	<input type="checkbox"/> Yes	<input type="checkbox"/> No

## REMARKS & SPECIAL COMMENTS